

# Second Hand, FIRST Class

Overhauled machines from Boschert GmbH&Co.KG

Stock list July 2016

The punching machines will be technical checked and broken parts will be changed. We grant a 6 months used machinery warranty on all punching machines which have been technical checked and offered by us. If needed setting into operation, training and service can be offered at any moment.

All machines are offered under subject of prior sale.

# EL 1250X2000 CNC Z



Machine before dismantling

- Year of construction: 1999
- Trumf toolingsystem:
  - Singletool / or Revotool (first generation model)
- Punching pressure: 280 KN
- X-Axis: 2.000 mm  
Y-Axis: 1.250 mm
- Automatic repositioning of the clamps
- 2-Axis CN Control Type Labod
- Set of Lightguards
- Brushes on the table
- Fast hydraulic (up to 400 strokes/min)

With new controls, drives, etc.

# TRI 1250X2000 CNC Z



Machine before dismantling

- Year of construction: 1999
- Trumpf tooling system:
  - Head 1: Single tool (40mm stroke)
  - Head 2: Rotation  
(for slitting tool or single tool with active stripper or PU)
  - Head 3: Revotool (old style)
- Punching pressure: 280 KN
- X-Axis: 2.000 mm  
Y-Axis: 1.500 mm
- 2-Axis CN Control Type Labod
- Set of Light guards
- Repositioning of the clamps
- Lubrication on all 3 Heads
- Waste removal suction
- Steel table
- Fast hydraulic (up to 400 strokes/min)

# TRI 1500X3000 CNC Z



Machine before dismantling

- Year of construction: 2002
- Trumpf tooling system:
  - Head 1: Single tool (90 mm stroke)
  - Head 2: Rotation (40 mm stroke)  
(for slitting tool or single tool with active stripper or PU)
  - Head 3: Revotool (90 mm stroke)
- Punching pressure: Head 2&3: 280 KN / Head 1: 400 KN
- X-Axis: 3.000 mm  
Y-Axis: 1.500 mm
- 2-Axis CN Control Type Labod
- Set of Light guards
- Repositioning of the clamps
- Lubrication on all 3 Heads
- Waste removal suction
- Steel table with balls
- Fast hydraulic (up to 400 strokes/min)

# TRI 1500X2000 CNC Z

- Machine available after September 2016

- Year of construction: 1999
- Trumpf tooling system:
  - Head 1: Single tool (40mm stroke)
  - Head 2: Rotation (for slitting tool or single tool with active stripper or PU)
  - Head 3: Revotool (old style)
- Punching pressure: 280 KN
- X-Axis: 2.000 mm  
Y-Axis: 1.500 mm
- 2-Axis CN Control Type Labod
- Set of Light guards
- Repositioning of the clamps
- Waste removal suction
- Steel table
- Fast hydraulic (up to 400 strokes/min)

# Boschert QuickBend 56/2200

- Machine available September 2016



- Year of construction: 2014
- Bending force: 56 tons
- Tooling system: ROL1
- Tooling system below: Amada
- CNC Control Cybelec
- Light guards FISSLER AKAS III
- R-Axis
- 4 back gauges height adjustable
- 2 front supports movable on linear guides
- Daylight

# Boschert/Gizelis G-Cut 3016

- Machine at Boschert for visit under working conditions please contact us in time
- Hydraulic Swing Beam Shear
- Year of construction: 2016
- Max. Thickness 16mm (mild steel)
- CNC Control Schneider
- 3 position sheet support
- ATM: automatic thickness measurement
- RTF: return to front (until 13mm)
- NSC: narrow strip cutting (until 13 mm)
- Pressure for down holders adjustable
- Prepared for front supports movable on linear guides